



**ATTENTION**



Be careful when stripping wires. Wire fragments that fall into a module could cause damage when power is applied. Once wiring is complete, ensure the module is free of all metal fragments.

Surge Suppression—Connecting surge suppressors across your external inductive load will extend the life of the relay contacts. For additional details, refer to Industrial Automation Wiring and Grounding Guidelines, Allen-Bradley publication 1770-4.1.